



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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RB 92700-10349-041
Job Sheet 192467



Part No: RB 92700-10349-041

Job Qty: 1 pcs

Part Name: Seal Remover Set



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/26/19

Job Tracking No:

Due Date: 4/12/19

Created By: Marie Lajeunesse

Type: Stock

Description: SIOP

Note: DWG RB 92700-10349-041 Rev.A.IPP Rev. A 18.10.29 New issue DP Verify DD/DWG RB 92700-10349-041
Rev A. IPP Rev. B 18.11.08 New Drawing DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
105	Small Fab - 1	1 pcs	4/12/19		0.00	0.25	Small Fab - 1		MLL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	Small Fab - 2 - B4B	1 pcs	4/12/19		0.00	0.25	Small Fab - 1		MLL
							Small Fab - 2 - B4B		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	1 pcs	4/12/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		

Dart Aerospace Ltd.
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DART
AEROSPACE

Container No: S170200

Part: RB 92700-10349-041

Job No: 192467

Serial No/Batch: S170200

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 04/07/19

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130 Packaging 3-1 - Stock - B4B 1 pcs	4/12/19	0.00 0.00	QC 5 - 40		APR 08 2019 9-89
			Packaging 3 - 1 - B4B		
			Packaging 3 - 2 - B4B		
			Packaging 3 - 3 - B4B		
			Packaging 3 - 4 - B4B		
			Packaging 3 - 5 - B4B		DAS
			Packaging 3 - 6 - B4B		28
			Packaging 3 - 7 - B4B		9-89
			Packaging 3 - 8 - B4B		
			Packaging 3 - 9 - B4B		
			Packaging 3 - 10 - B4B		
			Packaging 3 - 11 - B4B		
			Packaging 3 - 12 - B4B		
			Packaging 3 - 13 - B4B		
			Packaging 3 - 14 - B4B		
			Packaging 3 - 15 - B4B		
			Packaging 3 - 16 - B4B		
			Packaging 3 - 17 - B4B		
			Packaging 3 - 18 - B4B		
			Packaging 3 - 19 - B4B		
			Packaging 3 - 20 - B4B		
			Packaging 3 - 21 - B4B		
			Packaging 3 - 22 - B4B		
			Packaging 3 - 23 - B4B		
			Packaging 3 - 24 - B4B		
			Packaging 3 - 25 - B4B		
			Packaging 3 - 26 - B4B		
			Packaging 3 - 27 - B4B		
			Packaging 3 - 28 - B4B		
			Packaging 3 - 29 - B4B		
			Packaging 3 - 30 - B4B		
			Packaging 3 - 31 - B4B		
			Packaging 3 - 32 - B4B		
			Packaging 3 - 33 - B4B		
			Packaging 3 - 34 - B4B		
			Packaging 3 - 35 - B4B		
			Packaging 3 - 36 - B4B		
140 QC 21 - FG 1 pcs	4/12/19	0.00 0.00	QC 21 - FG - 21		DAS
			QC 21 - FG - 70		21
			QC 21 - SA - 53		9-89

APR 09 2019

Part Op 105 - (Small Fab) 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Descriptions: Pelican case APP-1485-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard RB 92700-10349-041-4 to RB 92700-10349-041-2 foam as per DWG. 6-Glue foam to case and pack case as per DWG.

110 - (Small Fab) 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case APP-1485-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard RB 92700-10349-041-4 to RB 92700-10349-041-2 foam as per DWG. 6-Glue foam to case and pack case as per DWG.

120 - (QC5- Inspect part completeness to step on W/O)

130 - (Identify as per dwg & Stock Location:_____)

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
APP-1485-E	Pelican Case 1485	1 Ea (1 ea)	105-Small Fab - 1	5161198
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	110-Small Fab - 2 - B4B	5145165
RB 92700-10349-041-12	Seal Ring Remover	1 pcs (1 ea)	110-Small Fab - 2 - B4B	5140645
RB 92700-10349-041-2	Top Foam use in case APP-1485-E	1 Ea (1 ea)	110-Small Fab - 2 - B4B	5161201
RB 92700-10349-041-3	Bottom Foam use in case APP-1485-E	1 Ea (1 ea)	110-Small Fab - 2 - B4B	5161200
RB 92700-10349-041-4	Position Placard	1 pcs (1 ea)	110-Small Fab - 2 - B4B	5138294
RB 92700-10349-041-5	T Screw	1 pcs (1 ea)	110-Small Fab - 2 - B4B	5140652
RB 92700-10349-041-8	Seal Case Remover	1 pcs (1 ea)	110-Small Fab - 2 - B4B	5140648
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	110-Small Fab - 2 - B4B	5010767

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
105-Small Fab - 1	APP-1485-E	1	2	0
110-Small Fab - 2 - B4B	97524A032	4	401	0
	RB 92700-10349-041-12 - PO	1	0	0
	RB 92700-10349-041-2	1	2	0
	RB 92700-10349-041-3	1	2	0
	RB 92700-10349-041-4	1	2	0
	RB 92700-10349-041-5 - PO	1	0	0
	RB 92700-10349-041-8 - PO	1	0	0
	RB41011	1	369	0

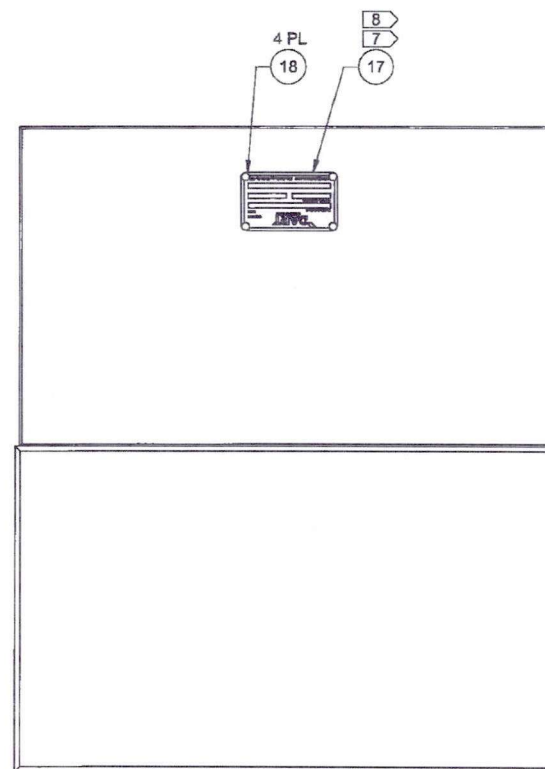
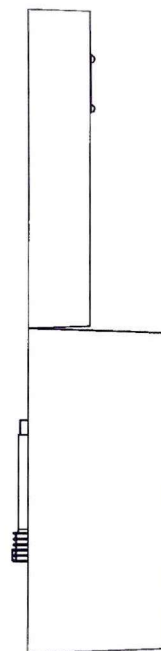
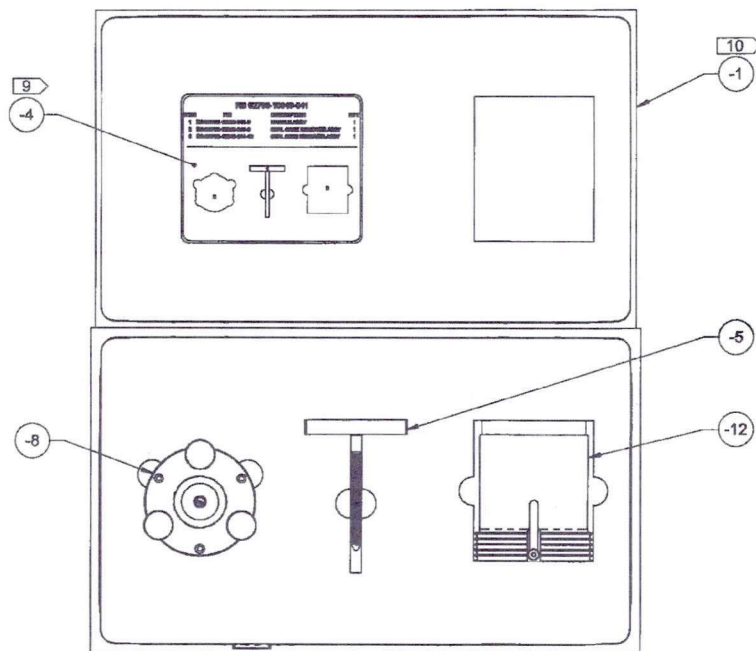
Part Specifications

Specifications could not be found.

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a120

ITEM #	QTY	PART #	PART TITLE
-1	1	RB 92700-10349-041-1	PACKAGING ASSY
-4	1	RB 92700-10349-041-4	POSITION PLACARD
-5	1	RB 92700-10349-041-5	HANDLE ASSY
-8	1	RB 92700-10349-041-8	SEAL CASE REMOVER ASSY
-12	1	RB 92700-10349-041-12	SEAL RING REMOVER ASSY
17	1	RB41011	DART PLACARD
18	4	McMaster#97524A032 OR EQUIV.	ALUMINUM SEALING BLIND RIVETS 1/8" DIA. x 0.425" LG.



NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1"
X.XX = +/- 0.01" / +/- 0.5"
X.XXX = +/- 0.005" / +/- 0.1"
X.XXXX = +/- 0.0005" / +/- 0.05"
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: ENGRAVE THE TOOL P/N & S/N ON THE DART PLACARD WHERE INDICATED
- 8) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING ALUMINIUM POP RIVETS
- 9) HOT GLUE THE PLASTIC PLACARD ONTO THE TOP FOAM
- 10) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE

RB 92700-10349-041 SEAL REMOVER SET

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 192467
MCS
19-03-26

A	NEW ISSUE	18-616	VM
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ML		
CHECKED	ML	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10349-041	SHEET 1 OF 17
APPROVED	ML	TITLE	SCALE
		SEAL REMOVER SET	NTS
DATE	11/7/2018	COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL. USE IS RESTRICTED TO THE PURPOSES FOR WHICH IT IS NOT TO BE USED FOR ANY PURPOSES OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					